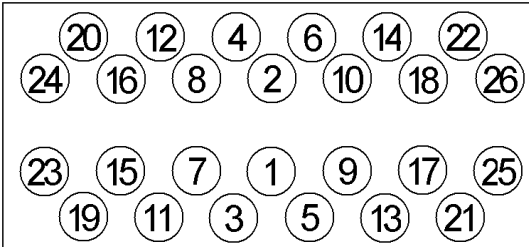


|                                                                                              |                                             |                                                                         |                                                                                                   |                                       |
|----------------------------------------------------------------------------------------------|---------------------------------------------|-------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                     |                                             | <b>889.417</b>                                                          | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                             |                                             | passend für / suitable for                                              |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                  |                                             | adaptable à / adaptable a                                               |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                |                                             | <b>KHD Deutz</b>                                                        |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                               |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete |                                                                                                   |                                       |
| <div></div> |                                             |                                                                         |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                              |                                             | 30 Nm<br>80 Nm<br>90°                                                   |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                  |                                             |                                                                         |                                                                                                   |                                       |
| ✱                                                                                            | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                             | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                            | Warmlauf (80°C)                             | warm up time (80°C)                                                     | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| ☐                                                                                            | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                            | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                            | Setzzeit                                    | relaxation time                                                         | durée de tassement                                                                                | tiempo de espera                      |
| ➤                                                                                            | Drehwinkel                                  | torque angle                                                            | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                               |                                             |                                                                         |                                                                                                   |                                       |
| BF 6 M 1012 E/EC                                                                             |                                             |                                                                         |                                                                                                   |                                       |
| 1,6 mm ÷                                                                                     |                                             |                                                                         |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601               |                                             |                                                                         | <b>*889.417*</b>                                                                                  |                                       |