

Fecha: 2-04-2019

DATOS DE LA PIEZA A CERTIFICAR PART DESCRIPTION	
Denominación: PARAGOLPES DELANTERO CON IMPRIMACIÓN Y AGUJEROS SENSORES. Name: Front bumper with primer, with sensor holes	
Adaptable a: SEAT IBIZA (12) Adaptable to	
Fabricado por: PHIRA COMPONENTES AUTOMOCIÓN Manufactured by	
Ref. fabricante: IB-12230 Manufacturer reference	Ref. Constructor: 6J0807217CTGRU O.E.M. reference
Nº Certificación: 16 180 16 10 Certification number	



Valorando lo resultados obtenidos en los ensayos y verificaciones a los que ha sido sometida la pieza de recambio, el dictamen final es:

Having analyzed the results of the test to which spare part has been subjected, the final decision is:

RESULTADO DE LA PIEZA

Spare part result



CERTIFICADA
Approved



NO CERTIFICADA
Fail

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ASPECTO VERIFICADO VERIFIED ASPECT	ENSAYO TEST	RESULTADO RESULT
MATERIAL MATERIAL	Tipo Type	Cumple requisitos CZ It is according to requirements of CZ
	Masa Weight	Cumple requisitos CZ It is according to requirements of CZ
	Prestaciones Mecánicas Impact resistance	Cumple requisitos CZ It is according to requirements of CZ
	Resistencia al calor Heat resistance	Cumple requisitos CZ It is according to requirements of CZ
	Resistencia combustible Fuel resistance	Cumple requisitos CZ It is according to requirements of CZ
	Envejecimiento Acelerado Colour resistance	NO PROCEDE Not applicable
		CONFORME APPROVED

ASPECTO VERIFICADO VERIFIED ASPECT	ENSAYO TEST	RESULTADO RESULT
RECUBRIMIENTO COATING	Adherencia Adhesion	Cumple requisitos CZ It is according to requirements of CZ
	Resistencia al lavado a alta presión High pressure resistance	Cumple requisitos CZ It is according to requirements of CZ
	Resistencia del recubrimiento a los disolventes Solvent resistance	Cumple requisitos CZ It is according to requirements of CZ
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ASPECTO VERIFICADO VERIFIED ASPECT	ENSAYO TEST	VALORACIÓN DECISION
PIEZA MATERIAL	Inspección visual Visual inspection	Cumple requisitos CZ It is according to requirements of CZ
	Tiempo de Montaje Replacement time	Cumple requisitos CZ It is according to requirements of CZ
	Proceso de trabajo Working process	Cumple requisitos CZ It is according to requirements of CZ
	Montaje de accesorios Mounting accessories	Cumple requisitos CZ It is according to requirements of CZ
	Holguras Gaps	Cumple requisitos CZ It is according to requirements of CZ
	Paralelismos Parallelism	Cumple requisitos CZ It is according to requirements of CZ
	Alineaciones Alignment	Cumple requisitos CZ It is according to requirements of CZ
	Funcionalidad Functional features	Cumple requisitos CZ It is according to requirements of CZ
		CONFORME APPROVED

ASPECTOS VERIFICADOS VERIFIED ASPECT	ENSAYO TEST	RESULTADO RESULT
CONTROLES ADICIONALES ADDITIONAL CONTROL	Sistemas de unión Bonding systems	Cumple requisitos CZ It is according to requirements of CZ
	Material de subestructuras Material of components	Cumple requisitos CZ It is according to requirements of CZ
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ASPECTO VERIFICADO VERIFIED ASPECT	ENSAYO TEST	RESULTADO RESULT
COMPORTAMIENTO MECÁNICO: PARAGOLPES MECHANICAL BEHAVIOUR: BUMPER	Crash-Test frontal Frontal crash-test	Cumple requisitos CZ It is according to requirements of CZ
	Crash-Test oblicuo Lateral crash-test	Cumple requisitos CZ It is according to requirements of CZ
		CONFORME APPROVED

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ANEXO 1 – REPORTAJE FOTOGRÁFICO DE LA ADAPTABILIDAD

ANNEX 1 – ADAPTABILITY PHOTO DOCUMENTATION

Muestra Constructor

O.E.M. Part



Muestra Fabricante

Spare Part



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